

# ECR GLASSFLAKE

## UNMILLED

### Grade GF100



## Technical Information

Extra Corrosion Resistant glassflake, manufactured from a modified C glass.

### Chemical Analysis

SiO <sub>2</sub>	=	64 - 70%
K <sub>2</sub> O	=	0 - 3%
B <sub>2</sub> O <sub>3</sub>	=	2 - 5%
ZnO	=	1 - 5%
Na <sub>2</sub> O	=	8 - 13%
MgO	=	1 - 4%
CaO	=	3 - 7%
Al <sub>2</sub> O <sub>3</sub>	=	3 - 6%
TiO <sub>2</sub>	=	0 - 3%

### Physical Properties

Apparent Density (H <sub>2</sub> O=1)	0.085
Real Density (H <sub>2</sub> O=1)	2.60
Softening Temperature DIM 52324	688°C
Melt Temperature (molten - flow)	930 - 1020°C
Refractive Index	1.52

Glass composition may vary slightly from batch to batch

### Particle Size Distribution

By Malvern Mastersizer  
D50 = 140-160µm

### Thickness

The nominal thickness of the glass is 1.0 - 1.3 µm

### Oil Absorption

ASTM D281-12 - In a range of 290 - 350g/ 100g

### Surface coatings

Glassflake materials are offered with the option of surface pre-treatment from the following range of silane coupling agents;

- 3-Aminopropyltriethoxy Silane (Amino)
- Vinyl trimethoxy Silane (Vinyl)
- γ-Glycidoxypropyltrimethoxy Silane (Epoxy)
- Methacryloxypropyltrimethoxy Silane (Acrylic)

### Packaging

GF100 is packed in 7.5kg (net.) anti-static, antislip, heat sealed PE sacks.  
Bulk shipments are further packed in pallet boxes containing 17 sacks (127.5kg net.)  
Pallet box dimensions are 1200 x 1100 x 800mm

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